



LGA QualiTest GmbH

Quality Certificate



The LGA QualiTest GmbH

A member of the LGA® - Group
(LGA - a public corporation
confirms herewith that the enterprise

Hettich Management Service GmbH
Systementwicklung u. Normung
32278 Kirchlengern

arranges for testing and controlling continuously the products

“System Top 2000” – carcass pedestal

with drawer on Quadro 12 slides (test load 60 N), ball extension slide KA 270 (test load 250 N) with 3 height units front panel (150 mm), Quadro Duplex 45 (test load 450 N) with 6 height units (300 mm), steel drawer with a material thickness of 0,5 mm, locking system Stop Control Plus

acc. to the conditions laid down in the general contract.
The quality criteria listed below are fully met.

Quality Characteristics	Data / Facts
Tightness, stability	Requirements according to DIN 4554, ed. 12:1986
Durability	80 000 cycles
Dynamic draw-out stability	1,0 m/s limit stop speed
Wear test of the locking system	Based on DIN 68 858
Deformation of the drawer bottom	< 1/75 of the steel drawer width
Stat. pull forces needed for forcible opening	> 450 N
Quality assurance	external and internal control

Nuremberg, 16.01.1998
changed, 27.09.2004

ppa.

Dr.-Ing. W. Schubert
Certification body



Quality Certificate no. **692**
test report no. 336 1410/1 and 334 1474 6

Dipl.-Ing.(FH) R. Heym
Head of Furniture Testing Institute