



LGA QualiTest GmbH

# Quality Certificate



The LGA QualiTest GmbH

A member of the LGA® - Group  
(LGA - a public corporation  
confirms herewith that the enterprise

**Hettich Management Service GmbH**  
**Systementwicklung u. Normung**  
**32278 Kirchlengern**

arranges for testing and controlling continuously the products

**"System Top 2000" – carcass pedestal"**

(Exterior dimensions 800 x 600 mm), with hanging file frame system as well as lateral drawer on Quadro-Duplex slide (Test load 700 N) with 6 height units front panel (300 mm), hanging file frame system respectively lateral drawer with a material thickness of 1 mm, locking system Stop Control Plus

acc. to the conditions laid down in the general contract.  
The quality criteria listed below are fully met.

Quality Characteristics	Data / Facts
Tightness, stability	Requirements according to DIN 4554, ed. 12:1986
Durability	80 000 cycles
Dynamic draw-out stability	1,0 m/s limit stop speed
Wear test of the locking system	Based on DIN 68 858
Deformation of the drawer bottom	< 1/75 of the lateral drawer
Stat. pull forces for forcible opening	640 N
Quality assurance	external and internal control

Nuremberg, 16.01.1998  
changed, 27.09.2004

ppa.

Dr.-Ing. W. Schubert  
Certification body



Quality Certificate no. 693  
test report no. 336 1410/1 and 334 1474 6

Dipl.-Ing.(FH) R. Heym  
Head of Furniture Testing Institute