



LGA QualiTest GmbH

# Quality Certificate



The LGA QualiTest GmbH  
A member of the LGA® - Group  
(LGA - a public corporation  
confirms herewith that the enterprise

**Hettich Management Service GmbH**  
**Systementwicklung u. Normung**  
**32278 Kirchlengern**

arranges for testing and controlling continuously the products

**Runner "Quadro 25 SFG"**

acc. to the conditions laid down in the general contract.  
The quality criteria listed below are fully met.

Quality Characteristics	Data / Facts
Strength, stability	Meets the requirements according to DIN 68 930, ed. 01.1989, kitchen furniture as well as LGA-standards
Durability	60 000 cycles
Nominal load / Test load	180 N / 250 N
Load on front and rear panel	90 N
Opening and closing safety for drawers and slides	Operability after running against stops at a closing speed / opening speed of $v = 0,5$ m/s
Quality assurance	external and internal control

Nuremberg, 20.04.1993  
changed, 27.09.2004

ppa.

Dr.-Ing. W. Schubert  
Certification body



Quality Certificate no. 454  
test report no. 333 1133 7

Dipl.-Ing.(FH) R. Heym  
Head of Furniture Testing Institute